

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 74761

Thursday, October 06, 2011 8:58:24 AM

74761

Page 2

Item ID: D3403-5

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Bushing

Stop

NS2

Start Date: 10/6/2011 Start Qty: 100.00

100

Cust Item ID:

Required Date: 10/13/2011 Req'd Qty: 100.00

100

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location

0.00

130

Packaging

Memo

0.00

11/10/2011 100

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

11/10/2011

MF
11/10/2011

POSITIVE RECALL

EFFECTIVE 11/10/11

RELEASED 11/10/11

DATE 11/10/11

ECN# 11-660

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Picklist Print

Thursday, October 06, 2011 8:58:24 AM

Page 1

Work Order ID: 74761

Parent Item: D3403-5

Parent Item Name: Bushing

Start Date: 10/6/2011

Required Date: 10/13/2011

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP REV:A NEW ISSUE 10-04-23 JLM VERIFIED BY:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.750 303 Round Bar 0.750		Purchased	No			100	f	106.1450	0.25	26.315789		LL	11-10-11

Location	Loc Qty	Loc Code
MAT028	106.145	
117328	36.97	
117798	9.8	
✓ 1184007	36.4	
✓ 1185097	22.975	
		13.300
		8.666

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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	74761
Description: Bushing	Part Number:	D3403-5
Inspection Dwg: D3403	Rev: Q PB1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Measured by:	<i>[Signature]</i>	Audited by:	<i>B.A.</i>	Preliminary Approval:	
Date:	11/01/10	Date:	11/10/12	Date:	

Rev	Date	Change	Revised by	Approved
A	11.02.23	New Issue	KJ	

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NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

D

D

C

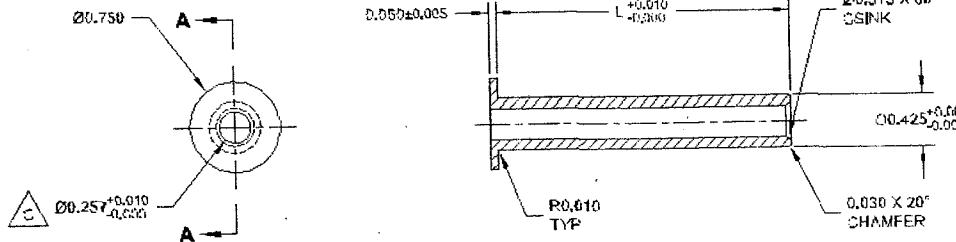
C

B

B

A

A

SECTION A-AD3403-X BUSHING

DART P/N	L	WEIGHT (lbs)
D3403-1	2.415	0.07
D3403-3	2.155	0.06
D3403-5	2.440	0.07

P/N1

PRELIMINARY ISSUE

XDF 11.10.11

NOTES:

- 1) MATERIAL: AISI 303 SS ROUND BAR
PER ASTM A582
REF. DART SPEC. M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: PER TABLE

PD1	FOR S. 2.440 WAS 2.500 PER PAR 11-125	XDF	11.10.06
C	REFORMAT TO CURRENT STD PER QSI 018; ADDED D3403-5. TOL WAS +0.005/-0.000. REASON: PAR 10-029	MB	10.04.21
B	ADD COUNTERSINK	PH	05.03.23
A	NEW ISSUE	PH	05.03.07
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>b</i>	DART AEROSPACE LTD	
DRAWN	XDF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>b</i>	REV. PD1	
MFG. APPR.	<i>af</i>	DRAWING NO.	
APPROVED	<i>mp</i>	D3403	SHEET 1 OF 1
DE APPR.		TITLE	SCALE
DATE	11.10.06	BUSHING	NTS

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8 7 6 5 4 3 2 1

